

Stock Allowances for X Grades

Rectangles/Squares

(X Grade stock allowance is based on the width of the bar)

Note: This differs from Dura-Bar grades.

Gray Iron: GX		
Bar Width		Stock Removal Per Side
0.750"	- 2.000"	0.100"
2.001"	- 4.000"	0.140"
4.001"	- 8.000"	0.180"
8.001"	- 12.000"	0.260"
12.001"	- 16.000"	0.300"
16.001"	- 20.000"	0.370"
20.001"	- 29.500"	0.450"

Ductile Iron: 65-45-12X, 80-55-06X		
Bar Width		Stock Removal Per Side
12.001"	- 16.000"	0.370"
16.001"	- 20.000"	0.450"
20.001"	- 29.500"	0.500"

Rounds

Gray Iron: GX and Ductile Iron: 65-45-12X, 80-55-06X					
Bar Diameter		Mean Stock Allowance	Tolerance	Min. Stock Allowance	Max. Stock Allowance
21.64"	- 26.56"	0.980"	+/- .500"	0.480"	1.48"

Visit www.dura-bar.com or contact us with any questions.